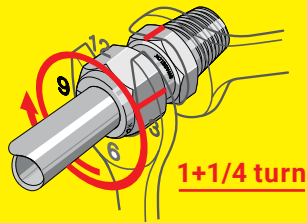
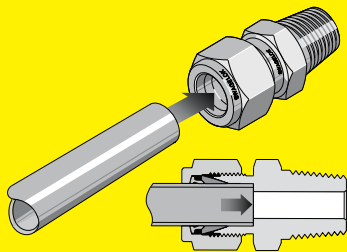


## Swagelok Assembly Instructions - Read Carefully!

### Assembly of NEW Fitting

Fully insert the tube into the fitting and against the shoulder. Rotate the nut finger tight and mark the nut and fitting. Then tighten with tools one and one quarter turn.



### Reassembly of Fitting

Fully insert the tube into the fitting and against the shoulder. Rotate the nut finger tight and mark the nut and fitting. Then tighten with tools just one quarter turn.

